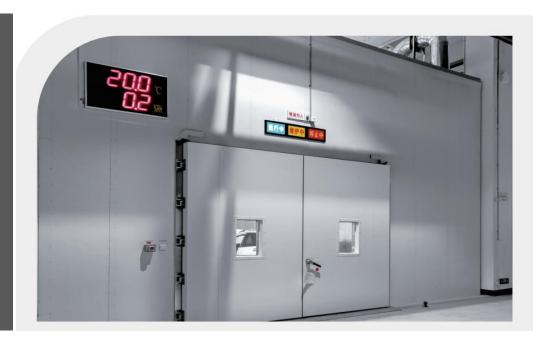
# Simplewell昇微

Introduction to high and low temperature environment chamber (sunshine simulation + rotating hub) test chamber

Simplewell Technology Co., Ltd



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# Contents

- **01.** Product description
- **02.** Product innovation features
- **03.** Advanced technical indicators
- **04.** Some customer cases



# Product description

# 1.1 Scope of application

#### Scope of application of high and low temperature (rotating hub + sunlight simulation) test chamber:

The equipment is suitable for testing the air-conditioning performance of various properties of the entire vehicle, such as: cold start defrost and defog test, vehicle energy consumption rate and driving mileage test, constant speed test Driving fuel consumption test, constant humidity and heat test, etc.large windows on the side and door (1.2\*1.4 specific size according to the design). Background curtain can be provided.





## **1.2 System Components**

**System composition:** The walk-in high and low temperature heat and humidity test chamber is mainly composed of the following parts: environmental box, air treatment circulation system, heating system, humidification system, fire safety system, sunlight simulation system, fresh air and tail gas emission system, drum test system (customer configuration) and other components.

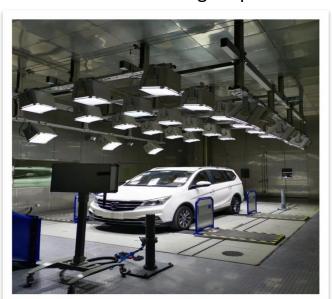
Automobile high and low temperature rotation experiment On-site Zhuanyi experimenta Fresh air and exhaust Exhaust gas analysis Sunlight simulation Environmental box system, temperature and emission system Air circulation + Cooling safety equipped system system control custome / system System system system

#### 1.3 Environmental box

**Structural features of the box:** The thermal insulation interlayer of the box is made of high-density polyurethane and high-temperature flame retardant. The locking hook of the storage board is external. The inside and outside of the box are sealed with pressure strips. The size is customized according to the actual situation. The internal trapezoidal load-bearing reinforcement ensures the bottom. The stainless steel anti-skid plate is laid, which can bear heavy weight, does not deform, and is fully welded and sealed. The internal drainage system can drain the accumulated water in the chassis dynamometer pit in time.

**Door:** manual double door, or electric sliding door (optional). The outer wall material of the box and door is made of high-quality steel plate with plastic spray treatment. The middle insulation layer is polyurethane foam + high-temperature rock wool (flame retardant). The door frame is sealed. Use special high and low temperature resistant silicone rubber sealing strips for multiple seals.

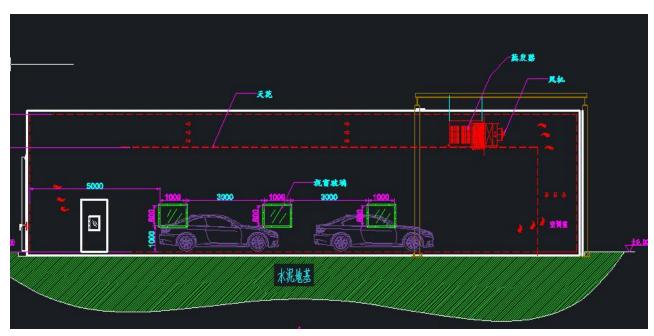




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# 1.4Air circulation + temperature and humidity system

Air circulation system: Built-in air conditioning room, circulating air duct, return air duct and long-axis ventilator, using efficient refrigerator and energy adjustment system, effective heat exchange through efficient ventilator to achieve the purpose of temperature change. Vertical air circulation is used in the working room of the test chamber, and through the adjustment effect of the overhead air supply orifice plate, the temperature uniformity of the test chamber under load is greatly improved.



Schematic diagram of air duct circulation



Axial Fan

## 1.4Air circulation + temperature and humidity system

**Test chamber heating system:** The heating system realizes temperature control through PID adjustment, PWM and SSR.

#### **Test chamber humidification system (steam + ultrasonic humidification):**

The humidification system realizes temperature control through PID adjustment, PWM and SSR. Equipped with ultrasonic humidifier to assist humidification, low energy consumption and high efficiency.

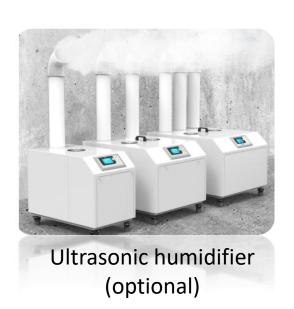
**Pure water device:** The humidifier uses a pure water treatment device (external) to facilitate water source access and waste water discharge. Equipped with float and liquid level monitoring.



Pure water machine + water storage bucket







# 1.5 Air duct system

**Fresh air system:** The air is taken from the outside and goes through refrigeration dehumidification and rotary dehumidification. The dew point reaches below -40 degrees, and the air volume reaches 1,000 cubic meters per hour.

**Exhaust gas emission system:** Use frequency conversion control and the fresh air system to form a closed loop to ensure that the slight positive pressure in the cabin is equipped with the exhaust gas emission hose and the exhaust gas emission interface, so that fresh air does not enter the environmental chamber before the dew point is reached.









**Emissions** 

Exhaust exhaust fan

Dehumidification control screen

Rotary dehumidifier (Swedish imported brand)

# 1.6 Fire safety system

#### Fire safety system:

- 1. Smoke alarm: connected to the control system. After the alarm, the heating, humidification and wind circulation system will be stopped. Installed in various areas outside the test cabin (cannot be installed in high temperature, high temperature and high humidity environments.
- 2. Harmful gas alarm: Installed outside the cabin and connected to the control system. The gas alarm sensor detects the concentration of harmful gases in the air in the sampling pipe in high temperature, high temperature and high humidity environments. There are audible and visual alarms, and the control system also has warning prompts. The user can manually choose to stop the test. At the same time, high-pressure gas water mist and gas fire extinguishing equipment are optional.



Hazardous gas (CO, hydrocarbon) alarm



Flame detector (optional)



Smoke detector

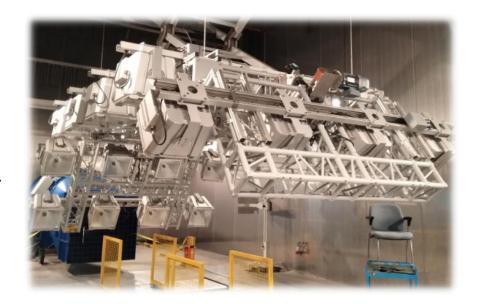


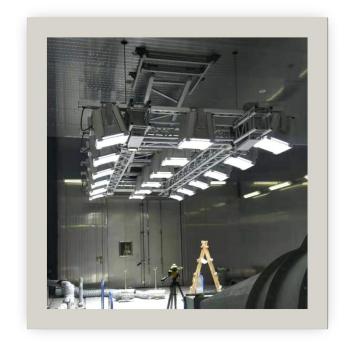
Flame detector (optional)

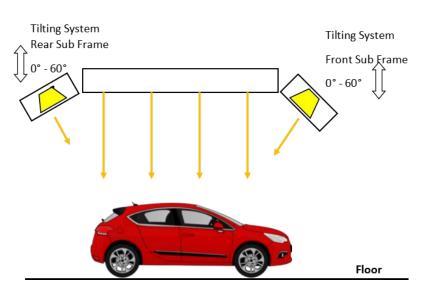
## 1.7Full spectrum simulation system (optional)

#### **Full spectrum simulation system features:**

- 1. Choose imported or domestic full-spectrum radiation system lamps
- 2. The radiation range is not less than  $6m \times 2.5$  m, and the light intensity is adjustable from  $500 \sim 1200 \text{W/m}^2$ .
- 3. The light group can be adjusted in height, and the distance from the ground when raised to the highest state is  $\geq$ 3.5m. The front and rear light holders can be adjusted at an angle of 0-60°.





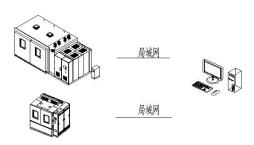


## 1.8电气控制系统

1. Controller: adopts "Japan Mitsubishi" new generation high-performance FX3U series PLC, 7.0-inch  $600 \times 480$  dot matrix TFT color LCD display, Chinese menu, touch-controlled human-machine dialogue mode, and the control unit adopts Japan Mitsubishi PLC module for various functions. System control, precise temperature control, stable equipment operation, and excellent quality.







- 2. Connect to PC (optional): Through the centralized monitoring software, test data can be recorded, automatically displayed as a curve in the PC, and can be printed directly, with no limit on the recording time. File size depends on hard drive capacity. PC can also be used To operate the terminal, realize remote monitoring.
- 3. Mobile APP function (optional):——You can operate the device through the mobile APP, set parameters, and monitor the device status in real time.
- 4. Fault SMS function (optional):——When the equipment fails, it will send a message to the designated mobile phone with the fault content and the time when the fault occurred.



#### 1.9 Control Panel

**Control box and panel:** The electrolytic plate is sprayed with plastic and the color is standard color. The panel is equipped with touch-type human-machine dialogue interface, power switch, over-temperature protector, USB data exchange interface, fault indicator light and other operating instructions.



Distribution Cabinet



Operation room



Cabinet control panel (emergency stop switch, overtemperature protection, communication interface, etc.)



Main power switch with leakage protection (Schneider)



Faulty three-color light

#### 1.10Circuit accessories

#### Circuit accessories



Electronic humidity sensor (Imported from Switzerland/Finland)



Solid state relay (Jiale)



Electronic temperature sensor (Imported from Switzerland/Finland)



Contactor (Schneider)



Overload protector (Schneider)



PLC controller (Mitsubishi)



Flame retardant wire



**Fuseless switch** (Schneider)

# 1.11 Refrigeration system design

#### Main refrigeration parts configuration









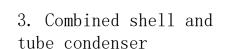


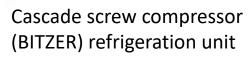
1. French Taikang/Germany Bitzer, Blog" fully/semihermetic low-noise piston compressor, reliable and stable performance



2. Emerson high-efficiency oil separator is used t separate the lubricating oil in the high-pressure steam discharged from the refrigeration compressor to ensure the safe and efficient operation of the refrigeration system.







4. Use Danish Danfoss solenoid valve/thermal expansion valve to effectively prevent the refrigerant migration of the refrigeration system during shutdown.

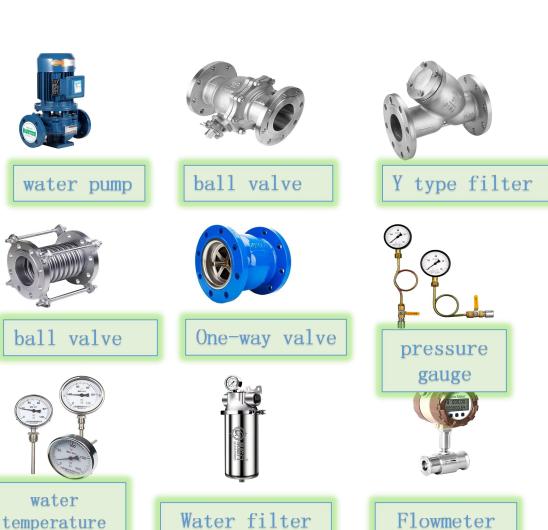
gauge

# 1.12Circulating waterway (optional)

#### Circulating waterway accessories



water tower



(optional)

(optional)

#### Job description:

The GLT series circular counterflow cooling tower is a fiberglass cooling tower that adopts counterflow air heat exchange technology. The filler uses high-quality PVC oblique wave film and has a large water spraying area. Through the rotating water distribution method, the water distribution is uniform and efficient, and the cooling effect is enhanced. Reliable operation, durability and easy assembly. It is widely used in various cooling and heat dissipation places, especially in cooling water circulation systems such as air conditioning and refrigeration, air compressor stations, heating furnaces and condensation processes.

#### 1.13 Structural accessories

#### other optional



PVC waterproof and flame retardant junction box



Pressure calibrator (optional)



Lead test hole φ100, φ150 (optional)



Air curtain machine (optional)



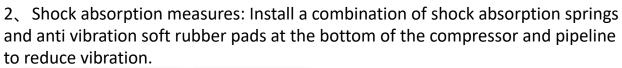
HD camera remote monitoring (optional)

## 1.15Equipment manufacturing process and requirements

1. Pipeline welding process: High quality copper pipe nitrogen protection welding method is adopted to avoid the damage to the compressor caused by oxide impurities on the inner wall of the copper pipe entering the refrigeration system caused by traditional welding methods.



3. Pipeline protection measures: The refrigeration system pipeline adopts the method of adding anti vibration hoses and C-shaped elbows to avoid copper pipes and fractures caused by vibration and temperature changes.







4. Noise control: The condenser is equipped with a German MAR low speed and high air volume condensing fan, and a wave type sound-absorbing sponge is adding anti vibration hoses and installed around the refrigeration unit to achieve a lower noise effect.



5. When the equipment is running, detect the temperature of the distribution cabinet nodes.



# 1.15 Equipment manufacturing process and requirements

#### Simulated road vibration testing



6.Perform vibration testing on components such as refrigeration evaporators before installation



7.Conduct vibration testing on small equipment before shipment

#### 1.14 Equipment manufacturing process and requirements

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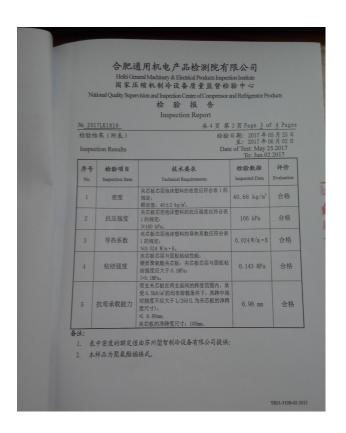
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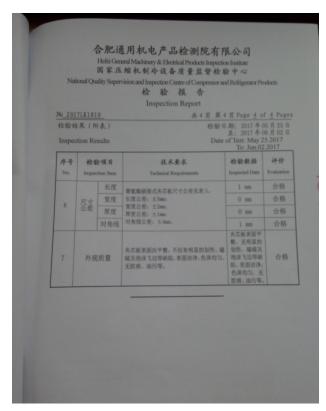


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8, the production process confirmation: after the equipment begins production, each link by the person in charge to fill in the confirmation form, timely correct the problems in the production process, while tracing to the source, optimize the production process, improve production efficiency, to ensure the quality of each piece of equipment production.

# 1.15 Equipment manufacturing process and requirements







9, the use of flame retardant library board and materials, the picture shows the library board flame retardant, compressive strength, bending bearing capacity and other performance test report (time supplier name P off)

# 1.15 Equipment manufacturing process and requirements



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10. Flame retardant wires are used, and the figure shows the flame retardant certification certificate of the wires.

Advanced technical indicators

Some customer cases

#### 1.16 Products meet standards

- 1. GB/T2423.1-2008电式电子产品环境试验第2部分: 试验A: 低温试验方法
- 2. GB/T2423. 2-2008电式电子产品环境试验第2部分: 试验B: 高温试验方法
- 3. GB/T2423.3-2008电式电子产品环境试验第2部分:试验Cab:恒定湿热试验方法
- 4. GB/T2423.4-2008电式电子产品环境试验第2部分:试验Db:交变湿热试验方法
- 5. GJB150. 3A-2009 军用装备实验室环境试验方法第3部分: 高温试验
- 6. GJB150.4A-2009 军用装备实验室环境试验方法第4部分: 低温试验
- 7. GJB150. 9A-2009 军用装备实验室环境试验方法第9部分: 湿热试验
- 8. GB-T2423. 34-2005 电工电子产品环境试验 第2部分: 试验方法 试验Z-AD: 温度-湿度组合循环试验 9. GJB360B-103稳态湿热试验
- 10. GJB360B-106 耐湿试验
- 11. GJB360B-108 高温寿命试验
- 12. DIN75220 汽车构件在阳光模拟装置中的老化
- 13. GB 11555汽车风窗玻璃除雾系统的性能要求及试验方法
- 14. GB 11556汽车风窗玻璃除雾系统的性能要求及试验方法
- 15. GB11085汽车风窗玻璃刮水器的性能要求及试验方法
- 16. GB/T12535汽车启动性能试验方法
- 17. GB/12782汽车采暖性能试验方法
- 18 QC/T449《保温汽车,冷藏汽车性能试验方法》
- 19. ES92101-00乘用车前照灯技术要求大灯湿气试验

## 2.1 Simplewell Product innovation features



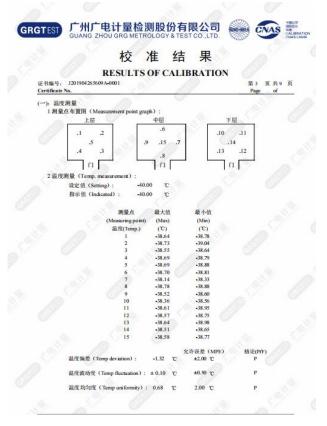


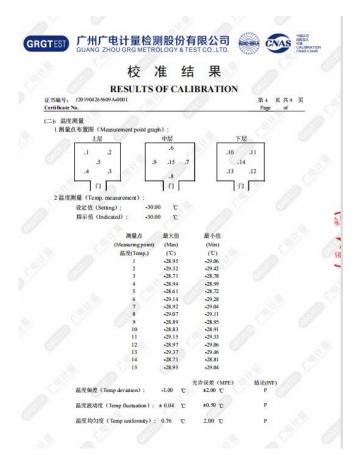


#### 2.1 Product innovation features

High temperature and humidity uniformity and stable performance.







# 3.1 Product advantageses

#### **Product advantages:**

- 1. The self-developed controller is compatible with hub linkage and lighting control.
- 2. Linked to the rotating hub speed control and linked to the rotating hub anti-freeze signal.
- 3. 20°C to 40°C humidity 80% can automatically balance the heat generated by sunlight simulation, and the temperature and humidity will not fluctuate.
- 4. Meets the 23°C/45% exhaust emission test sports car curve, and meets the low temperature -30°80 code sports car speed requirements.
- 5. Adopt ceiling air duct design, high temperature and humidity uniformity, and stable static/dynamic performance of the rotating hub.
- 6. When using a third-party lighting system, the control system has an interlocking linkage function to protect the lamp from damage due to poor heat dissipation.

#### **Energy saving**

The refrigeration system of related series of equipment (R404A and R23) adopts electronic expansion valve energy-saving control. The valve opening is automatically adjusted through software to achieve temperature stability. During the low temperature (below  $0^{\circ}$ C) stabilization process, the heater does not work and the compressor becomes smaller with the refrigeration flow. The power consumption is reduced accordingly to achieve the purpose of energy saving. The energy-saving control effect of relevant equipment has passed China CQC energy-saving product certification.



Product Energy Saving Certification Report



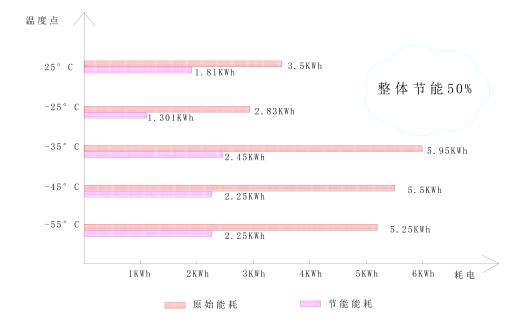
序号	检验项目	技术要求	型号	实测值
1	125℃耗电量 (kW•h/h)	按照委托方技术要求进行检测。	NTH (AYH,ST) -420- (20~ 70)	0. 785
2	25℃耗电量 (kW•h/h)	按照委托方技术要求进行检测。	NTH (AYH,ST) -420- (20~ 70)	1.818
3	-25℃耗电量 (kW•h/h)	按照委托方技术要求进行检测。	NTH (AYH,ST) -420- (20~ 70)	1. 303

Energy saving test results and judgment

Temperature: The refrigeration system can control the output refrigeration capacity with high precision, achieving the goals of high performance and substantial power saving; when the normal and low temperature ranges are stable, the energy saving can reach more than 50% compared with the traditional mode.

STH4	STH408-70Comparison of power consumption of cascade refrigeration units							
serial number	temperature point	Start the unit	Power consumption of old models	Power consumption of new models				
1	25℃	R404A	3.5kWh	1.81kWh				
2	-25°C	R404A	2.83kWh	1.303kWh				
3	-35℃	R404A+R23	5.95kWh	2. 45kWh				
4	-45°C	R404A+R23	5.5kWh	2. 25kWh				
5	-55°C	R404A+R23	5.25kWh	2. 25kWh				

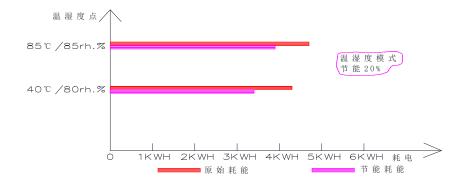
Temperature: The refrigeration system can control the output refrigeration capacity with high precision, achieving the goal of high performance and substantial power saving; when the normal and low temperature ranges are stable, the energy saving can reach more than 50% compared with the traditional mode.

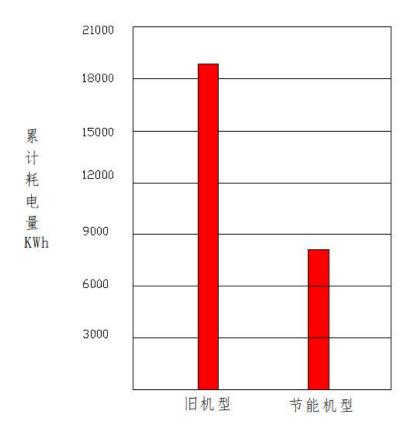


Temperature and humidity: The traditional control method is used at the low and high humidity limits (because at the low humidity limit, the humidification output itself is small, and at the high humidity limit, the heating tube output is small); when the temperature and humidity are in other ranges, the evaporator is adjusted according to the dew point corresponding to the set value. The evaporation pressure is used to control the stability of humidity, so that the heating and humidification output power becomes smaller. At the same time, due to the increase in evaporation pressure, the compressor displacement of the refrigeration system decreases, and its operating power becomes correspondingly smaller, achieving the purpose of energy

saving.

	STH408-70Temperature and humidity energy consumption comparison							
serial number	temperature point	humidity point	Power consumption of old models	Power consumption of new models				
1	85°C	85rh%	4.7kWh	3.9kWh				
2	45℃	80rh%	4.3kWh	3.4kWh				





以STH408-70机型 控制温度在 -55℃ 无负荷

环境温度: 25℃ 50%RH 电费按: 300天\*12\*电量计算

## 3.2 Product advantages

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Special software can be used to use computers for centralized control and management. Data such as temperature, humidity, pressure, light temperature, light irradiance, etc. can be used to save the collected data for historical data query and historical data curve drawing at any time. Data is stored for more than 5 years. It can control xenon lamp lighting, exhaust emission system, environmental cabin temperature and humidity control system, etc.







#### **4 Some customer cases**

# Quality Inspection Co., Ltd.





# Simplewell昇微

# Thanks for watching

Full participation

Customer first

Technological innovation

**Customer Satisfaction** 

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